CRLF

PURPOSE

Specifies that there be a "carriage return" and "line feed" after subsequent TEXT commands.

DESCRIPTION

If the "carriage return" and "line feed" are "off", the beam remains at the end of text strings on the same line after succeeding TEXT commands and new text is placed at the end position of old text. If the carriage return and line feed are "on", the beam reverts to the margin value and advances a line. New text is placed at the margin position on the next line without an explicit MOVE command.

The margin is set via the MARGIN command and defaults to 50 (i.e., half way across the screen). The position of the next line is dictated by the character height plus the inter-line gap. The HEIGHT command sets the character height and the VERTICAL SPACING command sets the inter-line gap (the character height is not counted in the inter-line gap).

The CRLF command simultaneously set both the "carriage return" and the "line feed". Use the CR command to set the "carriage return" only and use the LF command to set the "line feed" only.

Judicious control of the "carriage return" and "line feed" allows the analyst to cut down on unnecessary MOVE statements between succeeding TEXT commands when generating a simple list of text strings (as is common in creating word charts). The CR command can also be judiciously used in conjunction with the JUSTIFICATION command to generate left-justified lists, center-justified lists, and right-justified lists.

SYNTAX

CRLF<ON or OFF>
where ON specifies that the beam returns to the margin position advanced a line while OFF specifies that the beam remains at the end of the previous text string on the same line.

EXAMPLES

CRLF ON
CRLF OFF
CRLF

NOTE

The CRLF command with no arguments is equivalent to CRLF ON .

DEFAULT

The default is for the carriage return and line feed to both be "on".

SYNONYMS

None

RELATED COMMANDS

TEXT	=	Writes a text string.
CR	=	Sets carriage return after a TEXT command.
LF	=	Sets line feed after a TEXT command.
MARGIN	=	Sets the carriage return column after a TEXT command.
FONT	=	Sets the font for TEXT characters.
CASE	=	Sets the case for TEXT characters.
HEIGHT	=	Sets the height for TEXT characters.
WIDTH	=	Sets the width for TEXT characters.
HW	=	Sets the height and width for TEXT characters.
VERTICAL SPACING	=	Sets the vertical spacing between text lines.
HORIZONTAL SPACING	=	Sets horizontal spacing between text characters.
THICKNESS	=	Sets the thickness of TEXT characters.
JUSTIFICATION	=	Sets the justification for TEXT.
()	=	Allows math/Greek symbols in text.
ERASE	=	Erases the screen (immediately).

APPLICATIONS

Presentation graphics

IMPLEMENTATION DATE
      Pre-1987

PROGRAM
      VERTICAL SPACING 6
      CRLF ON
      MARGIN 10
      FONT DUPLEX
      .
      HW 4 2
      MOVE 5 95
      TEXT JAPAN's 6-POINT PROGRAM FOR
      MOVE 5 89
      TEXT QUALITY MANUFACTURING
      MOVE 10 80; HW 2.2 1.1
      TEXT CIRC() QUALITY AUDITS
      TEXT CIRC() COMPANY-WIDE QUALITY CONTROL (CWQC)
      TEXT CIRC() QUALITY TRAINING AND EDUCATION
      TEXT CIRC() APPLICATION OF STATISTICAL METHODS
      TEXT CIRC() QUALITY CIRCLE ACTIVITIES
      TEXT CIRC() NATION-WIDE QUALITY CONTROL PROMOTIONAL ACTIVITIES
      HW 2 1
      MOVE 5 10
      TEXT SOURCE: Q.C. TRENDS WINTER 1985, PAGES 22-23.

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JAPAN'S 6-POINT PROGRAM FOR
QUALITY MANUFACTURING

   O  QUALITY AUDITS

   O  COMPANY-WIDE QUALITY CONTROL (CWQC)

   O  QUALITY TRAINING AND EDUCATION

   O  APPLICATION OF STATISTICAL METHODS

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   SOURCE: Q.C. TRENDS WINTER 1985, PAGES 22-23.
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